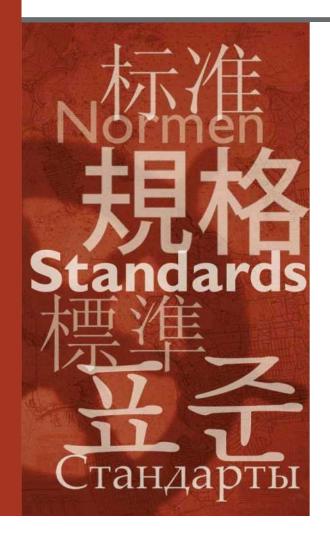
Protect Your Product: Counterfeit Prevention through Product Authentication

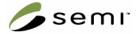


SEMICON West 2007 Workshop Wednesday, July 18, 2007



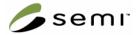
Agenda

- Introduction
- Demonstration of covert technologies
- Security Codes on labels
- Security Codes in RFID
- Authentication Service Providers
- Roundtable discussion



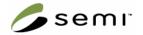
Meet your speakers

- David A. Brown
 - Engineer turned sleuth
 - MSEE 1978, Purdue
 - 10 years in microprocessor failure analysis
 - 9 years intellectual property transfer deals
 - 10 years product fraud investigations
- Elliott Grant
 - PhD Manufacturing Engineering 1997, Cambridge
 - CEO YottaMark, Inc.
 - Formerly McKinsey & Co.



Meet your speakers

- Dan Schwarz
 - BA Mathematics & Computer Science, St. John's University
 - Director, New Product Development
 - 15 years professional IT
- Jason D. Warschauer
 - BS Electrical Engineering, Iowa State University
 - Field Applications Support, Texas Instruments RFID Systems
 - 5 Years RFID Engineering



Meet your speakers

- Gene Panger
 - BA Economics, 1983, St. Olaf College
 - Director, Management Board Advisor
 - 20 years international trade



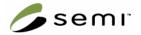
Elephant in the living room





Current strategy

- In general
 - Many layers of security technologies
 - Most technologies are covert
 - Most technologies based on trade secrets
 - Each product uses unique set of layering
- The usual strategy is based on secrecy
 - Once too many secrets are discovered, new combinations of layering are swapped in
- The result
 - Lots of confusion
 - Lots of opportunity to compromise protocols
 - Lots of re-training costs

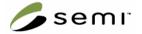


Are strategies working?

- Counterfeiting will reach \$1.2T in 2009*
 - All industries, worldwide.
 - (Not just electronics)
 - Up 40% from today

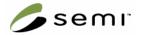
- That's not what I call success
 - Current strategies are not working very well

* Faking out the Fakers, BusinessWeek June 4, 2007



Barriers to talking

- We don't trust each other
- We don't want to help our competitors
- We don't want to help the bad guys
- My boss/company won't let me talk
- Telling you makes my program less effective
- My problem is unique: You can't help me
- It's against the law to disclose certain data
- Most barriers are opinion-based & self-imposed
 - I'm no exception, there are things I won't tell you



Detection overhead is too high

- Covert technologies are nice but:
 - By definition, very few know how to use one
 - Access to technology must be controlled
 - Detection equipment is usually needed
 - Effectiveness is limited by detection capacity
- Let's look at an example:



Covert technology example:

- Lets design a layered security label
 - 1. Security paper stock (oops, too expensive)
 - 2. OVD, such as a hologram
 - 3. Taggent 1, UV ink watermark
 - 4. Taggent 2, DNA bases
 - 5. Microtext





Mimic attack:

- Within days, counterfeiters will create this:
 - 1. OVD
 - Quickly mimicked with similar color & similar design
 - 2. Taggent 1, UV ink watermark
 - Noticed and copied
 - 3. Taggent 2, DNA bases
 - Ignored
 - 4. Microtext
 - Noticed and mimicked





Covert technology example:

- Lets design a layered security label
 - 1. Security paper stock (oops, too expensive)
 - 2. OVD, such as a hologram
 - 3. Taggent 1, UV ink watermark
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Demo using covert technologies

- Attack occurs in distribution network
 - Fake batch of components slipped in
- Mfg unknowingly buys fake components
 - Fake security label fools all inspectors
- Mfg builds TV using bad components
- Result:
 - TV works poorly if at all



So, what went wrong?





Examples of success

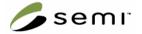
- Public Authentication Tools
 - Make sure you get what you paid for
- Product Activation
 - Some software products now use this
- These techniques interact with end users



Demonstration



- Code Authentication via website
- Verifying other security layers
- 'Edge-ware'
 operates across
 the enterprise'
 boundaries



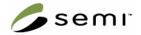
Layering security with codes



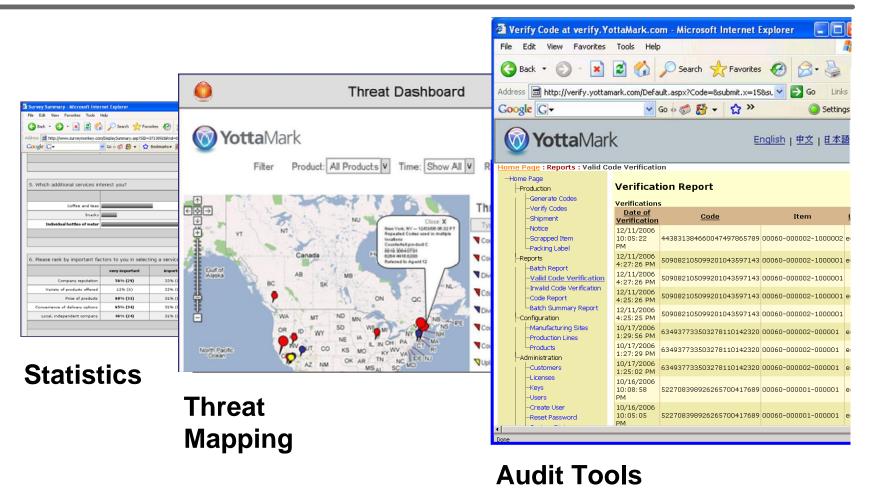
Ambient illumination



UV illumination



Real-time intelligence



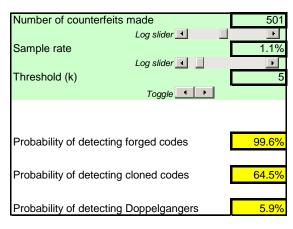
Automated Alerts 🖉 semi^{*}



Why it works

PROBABILITY OF FRAUD DETECTION

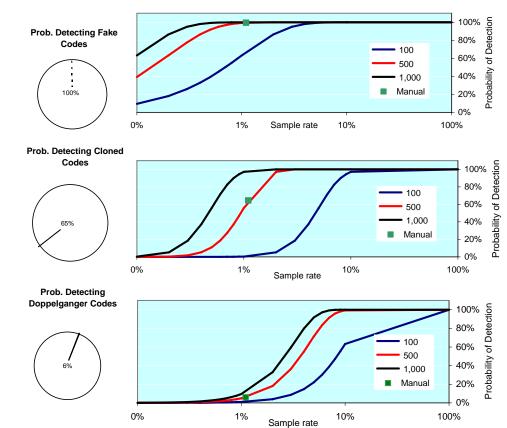
CONFIDENTIAL



NOTES

- each line on the chart represents a number of counterfeits put in the supply chain
- the dials and the green dot on the chart represent data entered manually above
- threshold (k) is the number of identical codes seen before an alert is triggered

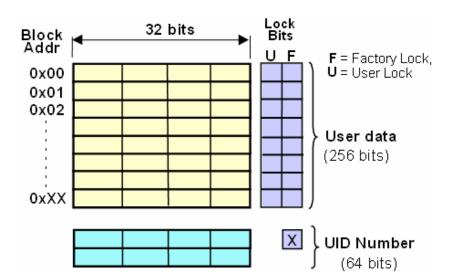






RFID authentication

- Serialized Data Carrier
 - Unique Identifier
 provides product
 serialization
 - Writable/Lockable
 Memory Space
 provides:
 - Traceability throughout supply chain
 - Authentication via Digital Signature





RFID authentication

- Network
 - Network Database manages Serial Numbers.
- No Network
 - Digital Signature
 Provides proof of origin
 - Signatures can be Metered





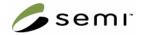
RFID closes the loop

- RFID Combined With:
 - Unique Serialization
 - Tamper Evident Packaging
 - Authentication
 - Network
 - No-Network Digital Signature
- Addresses:
 - ☑ Over Production
 - ☑ Short Shipments
 - ☑ Shrinkage
 - \blacksquare Diversion
 - ☑ Counterfeiting







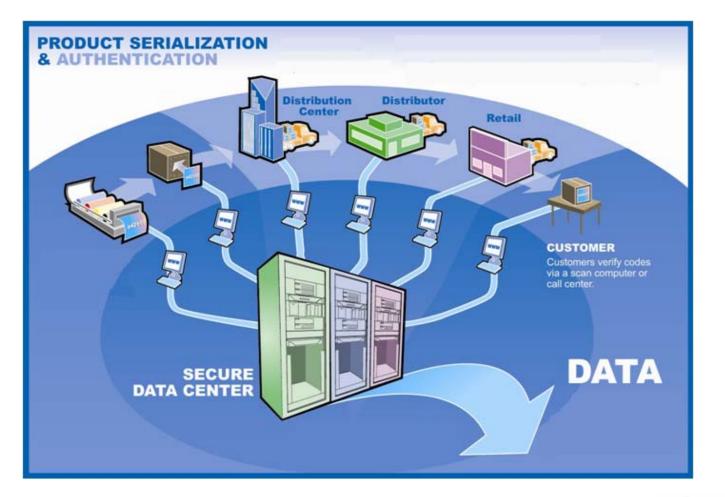


What is an authentication service provider?

- Provides a method for uniquely identifying brand owner's products (serialization)
- Provides a platform for authenticating brand owner's products
- Provides analysis & reporting



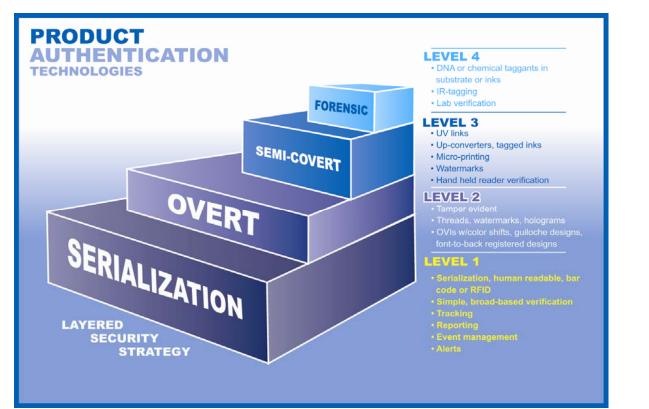
Sample ASP lifecycle

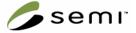




How do ASPs help to protect products?

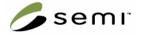
Adds a layer of security





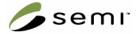
How do ASPs help to protect products?

- Protect against warranty fraud
- Protect supply from the introduction of fraudulent goods
- Enable targeted product recalls
- Diversion detection
- Gain insight



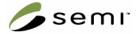
Industries using authentication

- Aerospace
- Apparel & Sporting Goods
- Automotive
- Agricultural/Chemical
- Consumer Packaged Goods
- Electronics
- Health & Life Sciences



Applications

- Anti-Fraud
 - Counterfeit Detection
 - Consumer Product Authentication
 - Return and Warranty Verification
 - Gray Market Detection
- Product Tracking
- Recall Tracking
- Anti-Diversion



SIA-SEMI anti-counterfeit working group

Code based Security	Minimum Code Requirements	Provider Security
 Service generates and authenticates codes Codes are unique to each unit (i.e., component, tray, reel, tape, box, etc.) Security methods not based on codes are not covered by this standard (e.g. holograms, inks, taggents) 	 Code length determined by requirements Numeric or alphanumeric human-readable codes Non-repeating Non-predictable Cancelable Consumable 	 ASP must gain and maintain secure supplier status as evidenced by third-party certification (e.g. NASPO)



Code schema

- 3 character prefix identifies ASP
- Colon delimiter
- Variable length numeric or alpha-numeric security code
- Person-readable
- 2D Datamatrix (ECC200) contains entire message other symbologies or code carriers are optional
- Standard URL and instructions

TEMPLATE



AAA: NNNN NNNN NNNN NNNN NNNN NNNN Check at verify.sia.org



EXAMPLE

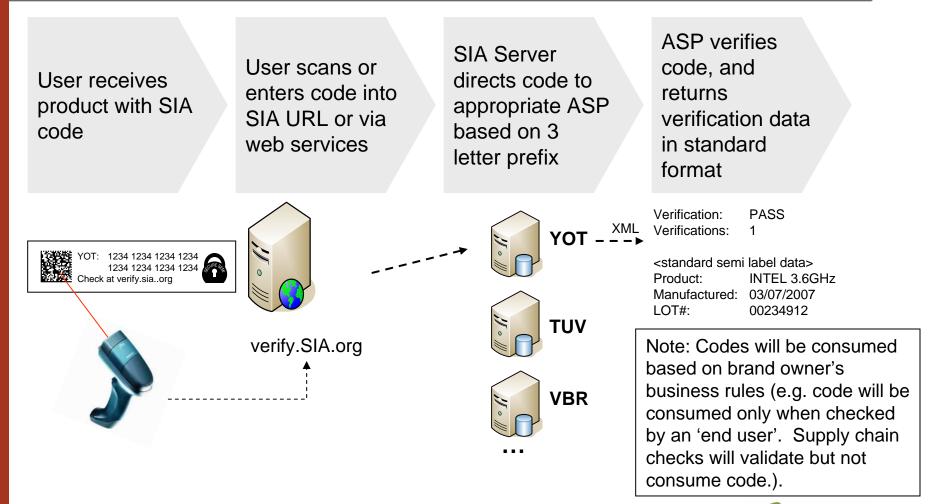


ZZZ: 1234 1234 1234 1234 1234 1234 1234 1234 Check at verify.sia.org





Process flow





Market model

- Market forces determine ASP choices
 - Method used to secure codes (i.e., encryption, public/private key, symmetric key, random number generation, etc.)
 - Features beyond standard data structure (i.e. automated alerts, cell phone authentication, supply analytics, service, etc)



Next steps

- Stakeholders
 - International
 - Multiple domains
- Consensus building
- Standards development



Elephant in the living room





Contact us!

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 - Dave Huntley (dave.huntley@kinesyssoftware.com)
- Information about the group:
 - Susan Turner (sturner@semi.org)

